

# SURFTEST SV-3200 SERIES

Flexible and highly accurate semi-automatic model  
for surface roughness measurement



FORM MEASUREMENT

# Surface Measuring System SURFTEST SV-3200 Series

## Features

- This high-accuracy, multi-functional stylus type 2D surface roughness tester delivers best-in-class positioning speed (X-axis: up to 80 mm/s, Z-axis: up to 30 mm/s).
- Powerful options added to the accessory lineup allow a big reduction in total setting, measurement and evaluation time required.

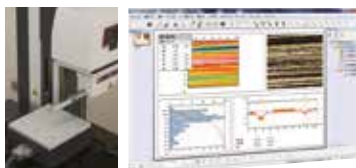


## New Option 1 3D Surface Roughness Measurement

It is capable of 3D surface roughness measurement and analysis\*1 by using X-direction 2D measurement data and highly accurate Y-axis positioning table, 3D/Y-axis table\*2.

\*1 Requires optional software FORMTRACEPAK-PRO or MCubeMap

\*2 178-096



## New Option 2 Easy Drive Unit Alignment

Optional accessory that tilts the drive unit to allow its easy alignment with a large or heavy workpiece that cannot be mounted on the auto-levelling table.

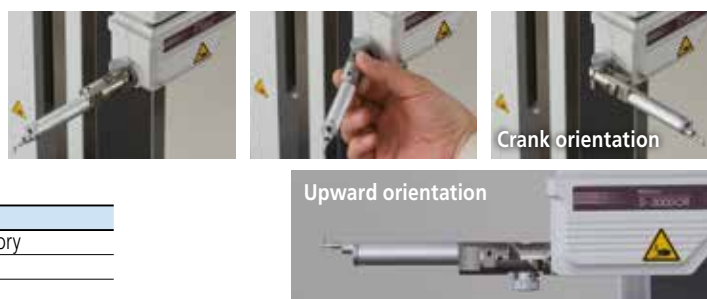


## New Option 3 Adaptable Detector Orientation

Optional holders are available that allow manual change of the detector's orientation.

### Optional Detector Holders

Code	Description	Type	Remarks
-	<b>S-3000</b>	-	Standard accessory
178-074	<b>S-3000C</b>	Crank	Option
178-075	<b>S-3000CR</b>	Crank, upward	Option
178-076	<b>S-3000MR</b>	Upward	Option, long type



The crank orientation enables surface roughness measurement of a crankshaft or others workpieces (in axial direction).

The upward/downward orientation enables roughness measurement on an upper/lower surface of a hole without an extra setup. Furthermore, S-3000MR provides a 100 mm longer reach than the other holders, thus enabling measurement in deep holes (in its upward or downward orientation).

## Specifications

Model No.	SV-3200S4	SV-3200H4	SV-3200W4	SV-3200L4	SV-3200S8	SV-3200H8	SV-3200W8	SV-3200L8
Measuring range	100 mm				200 mm			
X axis								
Z1 axis (detector)	800 μm / 80 μm / 8 μm							
Z2-axis (column) traverse range	300 mm	500 mm	700 mm	300 mm	500 mm	700 mm		
X-axis inclination angle	±45° (only for a model with the X-axis leveling device)							
Detector detection method	Differential inductance							
Resolution	0.05 μm							
X axis	0.01 μm, 0.001 μm, 0.0001 μm							
Z1 axis (detector)	1 μm (ABS scale)							
Z2 axis (column)								
Drive speed	0 to 80 mm/s and manual operation							
X axis	0 to 30 mm/s and manual operation							
Z2 axis (column)								
Straightness	(0.05 + 0.001L) μm				(0.1 + 0.002L) μm			
Measuring force	Depends on model No. (suffix -1: 0.75 mN; -2: 4 mN)							
Stylus tip	Depends on model No. (suffix -1: 60°, R2 μm; -2: 90°, R5 μm)							
Base size (width x depth)	600 x 450 mm		1000 x 450 mm		600 x 450 mm		1000 x 450 mm	
Base material	Gabbro							

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