

## High-performance ABS Digimatic Indicators ID-C/ID-F

Small Tool Instruments  
and Data Management

DIGIMATIC S1



ID-C Series



ID-F Series



High-performance  
ABS Digimatic  
Indicator

# ID-C/ID-F



New-generation ID series making measurement operations smoother and enhancing production quality

**Bidirectional serial communication that helps increase work efficiency**

Meeting the need for more precise measurements

A wide range of support functions for smoother measurement work



\*The ID-C series does not have illuminated backlighting.

When tolerance judgment result indicates failure

Enabling more precise measurement  
**0,5 μm digital step**

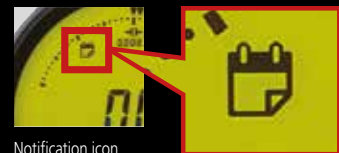
The ID-C and ID-F ranges now include models with 0,0005 mm digital step. The units are also capable of digital step switching.\*

\*Except for the ID-C 0,01 mm digital step model



Never miss a calibration  
**Calibration schedule warning function**

An icon is displayed on the LCD to notify the user of the set calibration schedule. This function facilitates the proper precision management of ID-C/ID-F.



Notification icon

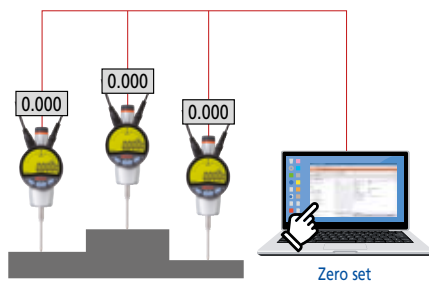
The calibration schedule warning icon starts blinking at a set time (e.g. 1 week before the calibration date) before the limit. If the limit is exceeded, the entire screen starts blinking to notify the user.

## The first Mitutoyo measuring tools to support bidirectional serial communication.

The ID-C/ID-F units are Mitutoyo's first measuring tools to support bidirectional serial communication, dramatically improving work efficiency.\* They can be easily connected and linked with a PC via a USB input tool, etc., and in addition to conventional measurement data collection. They also enable control and setting of the ID-C/ID-F units, collection of gauge information, and other operations to be performed in batches via the PC.

\*Achieved through I/F compatible with an original bidirectional serial communication specification (Digimatic S1). ▶ See P.6 for details.

- An optional cable and measurement data input unit are required for bidirectional serial communication.
- USB-ITPAK V3.0 must be installed on the PC used for communication.



### Function example (1) Control of ID-C/ID-F from PC

#### New model (ID-C/ID-F + USB-ITPAK V3.0)

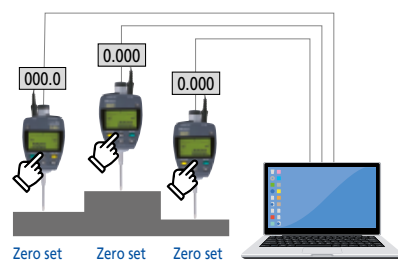
- Batch zero setting and power ON/OFF operation, etc. of multiple ID-C/ID-F units is made possible by use of the dedicated software "USB-ITPAK."

### Function example (2) Measuring instrument setting

#### New model (ID-C/ID-F + USB-ITPAK V3.0)

- Various functions of ID-C/ID-F units can be set from USB-ITPAK.
- The contents of various function settings can be saved on a PC, and the same settings can be copied to other ID-C/ID-F units.

→ Reduced work time for setting



#### Old model (Old ID-C/ID-F + USB-ITPAK V2.1)

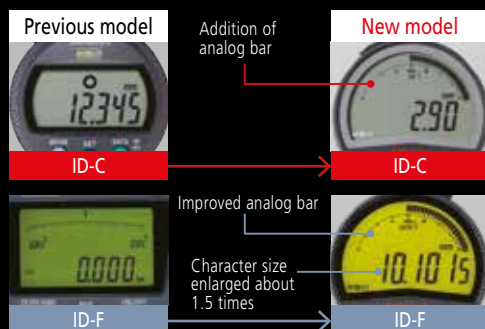
- For older ID-C/ID-F units that do not support bidirectional serial communication, zero setting must be performed individually on each unit.

#### Old model (Old ID-C/ID-F + USB-ITPAK V2.1)

- Since bidirectional serial communication is not supported, function setting from a PC is not possible.

### Enhanced work efficiency thanks to superior readability Large screen and analog bar

The units have large screens that can display various information in an easy-to-read manner. They also have an analog bar, convenient for observing subtle movements such as the approach to tolerance.



### Frequently used functions can be set to the buttons for easy operation Three large buttons

The ease of use has been greatly enhanced thanks to these three large buttons. Users can preset any frequently used function to the buttons for easy operation.



#### 1 Parameter setting mode

- Counting direction switching
- Tolerance judgment function setting
- Calculation function setting
- Resolution switching
- Function lock setting

#### 2 Switching between ABS length measurement system (preset) and INC measurement system (zero set)

#### 3 Power ON/OFF

- Data output (when connected to an external device)
- Data hold (when not connected to an external device)

### Enhanced measurement work efficiency Simple calculation function

The result of the spindle movement value multiplied by a calculation coefficient can be displayed in real-time. This prevents additional work when measuring while using jigs or other similar tools.

$$f(x) = Ax$$

f(x): Displayed value

x: Spindle movement value

A: Selected value

## ID-C Series



543-700



543-702B



543-710B



543-717



543-720B



543-722B



543-730B



543-737B

# SPECIFICATIONS

## Metric

 ISO/JIS type     ASME/ANSI /AGD type

Order No.		Range (mm)	Digital step (mm)	Maximum permissible error MPE <sup>*1</sup> (mm)			Measuring force MPL (N)	Inter-face	Net mass(g)	
w/ lug	Flat back			MPE <sub>E</sub> <sup>*3</sup>	Hysteresis MPE <sub>H</sub>	Repeatability MPE <sub>R</sub>			W/lug	Flat back
543-700	543-700B	12,7	0,0005/0,001/0,01(selectable)	0,003	0,002	0,002	1,5 or less	d1/d2/S1	175	165
543-705 <sup>*2</sup>	543-705B <sup>*2</sup>						0,4 to 0,7	d1/d2/S1	170	160
—	543-720B	25,4		1,8 or less			d1/d2/S1	—	195	
—	543-730B	50,8		2,3 or less			d1/d2/S1	—	260	
543-710	543-710B	12,7	0,01	0,02	0,02	0,01	0,9 or less	d1/S1	170	160
543-715 <sup>*2</sup>	543-715B <sup>*2</sup>						0,2 to 0,5	d1/S1	165	155
—	543-725B	25,4		1,8 or less			d1/S1	—	190	
—	543-735B	50,8		2,3 or less			d1/S1	—	245	

\*1 These values apply at 20 °C.    \*2 Low measuring force    \*3 Error of indication for the total measuring range

## Inch/Metric

Order No.		Range	Digital step	Maximum permissible error MPE <sup>*1</sup>			Measuring force MPL (N)	Inter-face	Net mass(g)	
w/ lug	Flat back			MPE <sub>E</sub> <sup>*3</sup>	Hysteresis MPE <sub>H</sub>	Repeatability MPE <sub>R</sub>			W/lug	Flat back
543-701	543-701B	0,5 in/ 12,7 mm	0,0002/0,0005/ 0,0001/0,0005 in 0,0005/ 0,001/0,01 mm (selectable)	±0,00012 in/ 0,003 mm	0,00008 in/ 0,002 mm	0,00008 in/ 0,002 mm	1,5 or less	d1/d2/S1	175	165
543-702	543-702B						1,5 or less	d1/d2/S1	195	165
543-706 <sup>*2</sup>	543-706B <sup>*2</sup>			0,4 to 0,7			d1/d2/S1	170	160	
543-707 <sup>*2</sup>	543-707B <sup>*2</sup>			0,4 to 0,7			d1/d2/S1	190	160	
—	543-721B	1 in/ 25,4 mm		1,8 or less			d1/d2/S1	—	195	
—	543-722B	1,8 or less		d1/d2/S1			—	195		
—	543-731B	2 in/ 50,8 mm		2,3 or less			d1/d2/S1	—	260	
—	543-732B	2,3 or less		d1/d2/S1			—	260		
543-711	543-711B	0,5 in/ 12,7 mm	0,0005 in/ 0,01 mm	±0,001 in/ 0,02 mm	0,001 in/ 0,02 mm	0,0005 in/ 0,01 mm	0,9 or less	d1/S1	170	160
543-712	543-712B						0,9 or less	d1/S1	190	160
543-716 <sup>*2</sup>	543-716B <sup>*2</sup>			0,2 to 0,5			d1/S1	165	155	
543-717 <sup>*2</sup>	543-717B <sup>*2</sup>			0,2 to 0,5			d1/S1	185	155	
—	543-726B	1 in/ 25,4 mm		1,8 or less			d1/S1	—	190	
—	543-727B	1,8 or less		d1/S1			—	190		
—	543-736B	2 in/ 50,8 mm		2,3 or less			d1/S1	—	245	
—	543-737B	2,3 or less		d1/S1			—	245		

\*1 These values apply at 20 °C.    \*2 Low measuring force    \*3 Error of indication for the total measuring range

# Common Specifications

	12,7 mm/0,5 in models	Low measuring force models <sup>*1</sup>	25,4 mm/1 in, 50,8 mm/2 in models
Display	7 segments height: 11 mm, Analog bar (±20 scale)		
Display rotation	330 °		
Protection level <sup>*2</sup>	Equivalent to IP-42		
Possible plunger direction	All directions	0,0005 mm models: Plunger downward only 0,01 mm models: Up to direction in which plunger is horizontal	Up to direction in which plunger is horizontal
Power supply	Lithium metal battery CR2032 (1pc.)		
Battery life <sup>*3</sup>	Approx. 2,5 years (normal use), Approx. 2,700 hours (continuous use)		
Detection method	Electrostatic capacitance type absolute linear encoder		
Response speed	No limit		
Errors, Alarms	Various setting errors, Sensor error, Display overflow, etc.		
Operating temperature	0 to 40 °C		
Storage temperature	-10 to 60 °C		

\*1: See the order numbers with an asterisk (\*) in the table above.

\*2: Protection level (IP=Ingress Protection) is based on IEC 60529/DIN40050 Part 1/JIS D0207, C0920. The levels shown are valid for factory conditions only.

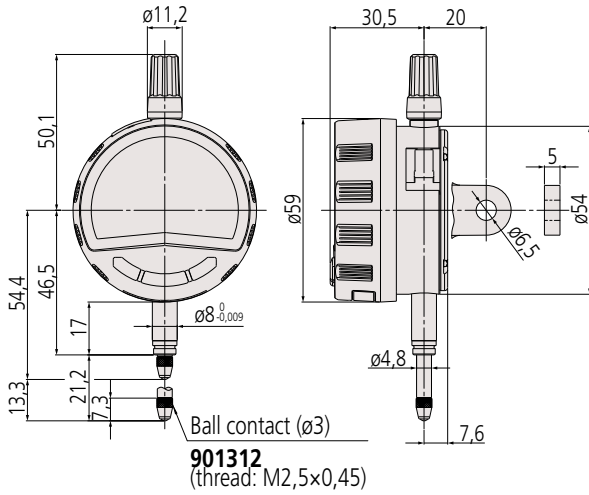
\*3: When the data processor is not connected. Battery life depends on use of the indicator. Use the above value as a guide.

# DIMENSIONS

## 12,7 mm range models

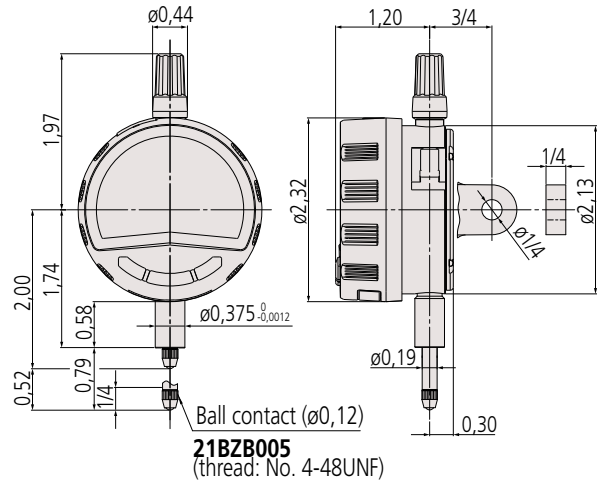
### ISO/JIS Type

Unit: mm



### ASME/ANSI/AGD Type

Unit: in

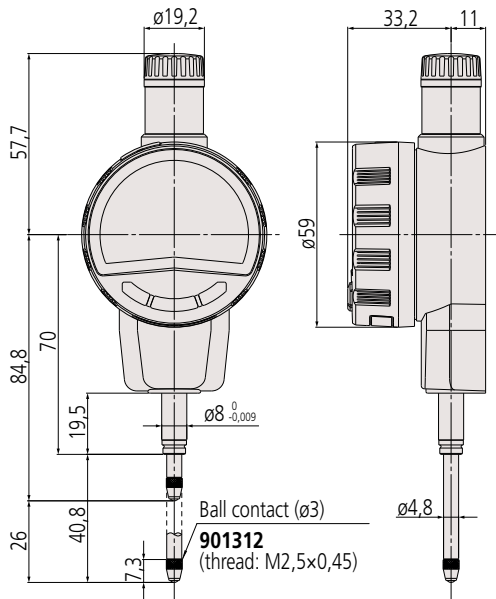


Note: Products with an Order No. suffixed "B" have a flat back, and other models have a center-lug back.

## 25,4 mm range models

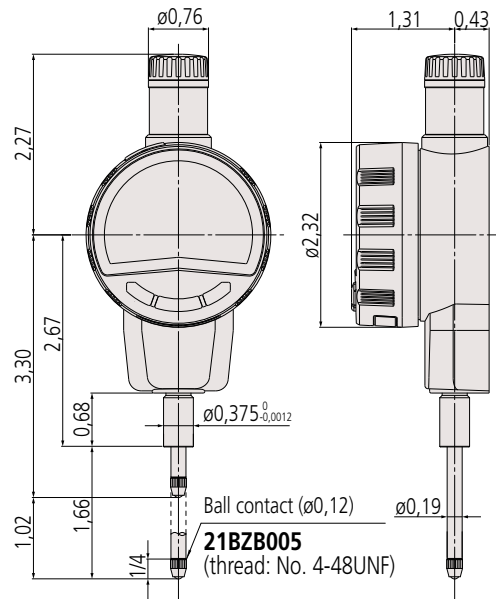
### ISO/JIS Type

Unit: mm



### ASME/ANSI/AGD Type

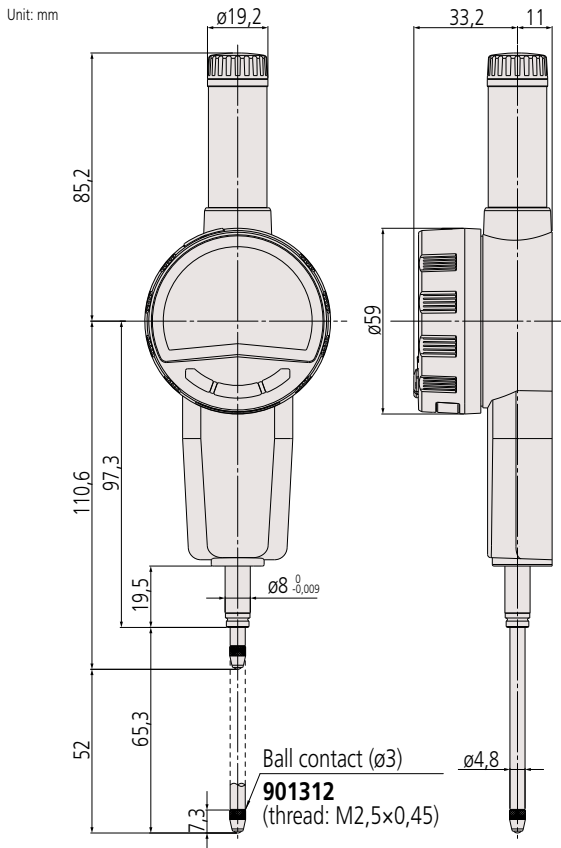
Unit: in



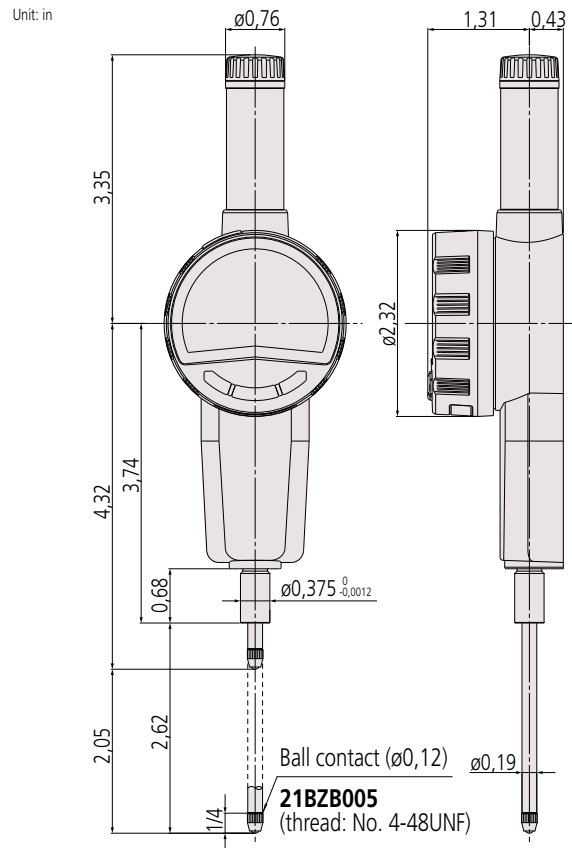
Note: All products have a flat back.

## 50,8 mm range models

### ISO/JIS Type



### ASME/ANSI/AGD Type



Note: All products have a flat back.

## Comparison of functions

	ID-C Series	ID-F Series
Preset	✓	✓
Zero set	✓	✓
Peak detection (Max, Min, TIR)	✓	✓
Unit system switching* <sup>1</sup>	✓	✓
Counting direction switching	✓	✓
Resolution selecting	✓* <sup>2</sup>	✓
Tolerance judgment	✓	✓
Simple calculation	✓	✓
Analog bar display ON/OFF	✓	✓
Analog bar scale selecting	✓	✓
Key customize	✓	✓
Function lock	✓	✓
Calibration schedule warning function	✓	✓
Auto OFF	✓	—
Reset all settings	✓	✓

\*1: in/mm models only

\*2: Except 0,01 mm/0,0005 in models

## ID-F Series



543-851



543-852



543-853



543-854

## SPECIFICATIONS

### Metric

ISO/JIS type

ASME/ANSI /AGD type

Order No.*1	Range (mm)	Digital step (mm)	Maximum permissible error MPE*2 (mm)			Measuring force MPL (N)	Interface	Mass (g)
			MPE <sub>E</sub> *3	Hysteresis MPE <sub>H</sub>	Repeatability MPE <sub>R</sub>			
543-851	25,4	0,0005/0,001/0,01 (selectable)	0,0025	0,002	0,002	1,8 or less	d1/d2/S1	240
543-853	50,8		0,004			2,3 or less	d1/d2/S1	330
543-857	50,7		0,003			d1/d2/S1	330	

### Inch/Metric

Order No.*1	Range	Digital step	Maximum permissible error MPE*2			Measuring force MPL (N)	Interface	Mass (g)
			MPE <sub>E</sub> *3	Hysteresis MPE <sub>H</sub>	Repeatability MPE <sub>R</sub>			
543-852	1 in/25,4 mm	0,005/0,001/0,01 mm 0,00002/0,0005/0,001/0,0005/0,001 in (selectable)	±0,0001 in/ 0,0025 mm	0,0008 in/ 0,002 mm	0,0008 in/ 0,002 mm	1,8 or less	d1/d2/S1	240
543-854	2 in/50,8 mm		±0,00016 in/ 0,004 mm			2,3 or less	d1/d2/S1	330
543-858			±0,00012 in/ 0,003 mm			2,3 or less	d1/d2/S1	330

\*1 To denote your AC power cable add the following suffixes to the order No.: D for CEE (continental Europe), E for BS (United Kingdom)

\*2 These values apply at 20 °C. \*3 Error of indication for the total measuring range

## Common Specifications

Display	7 segments height: 11 mm, Analog bar (±20 scale)	Response speed	No limit
Display rotation	330 °	Errors, Alarms	Various setting errors, Sensor error, Display overflow, etc.
Protection level*1	Equivalent to IP-40	Output	d1, d2
Possible plunger direction	Up to direction in which plunger is horizontal	I/O	S1
Power supply	AC adapter (DC 5,9 V)	Operating temperature	0 to 40 °C
Detection method	Electrostatic capacitance type absolute linear encoder	Storage temperature	-10 to 60 °C

\*1: Protection level (IP=Ingress Protection) is based on IEC 60529/DIN40050 Part 1/JIS D0207, C0920. The levels shown are valid for factory conditions only.

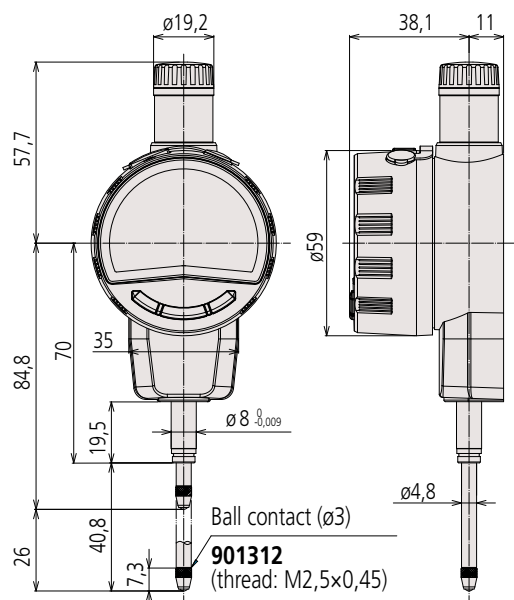


# DIMENSIONS

## 25,4 mm range models

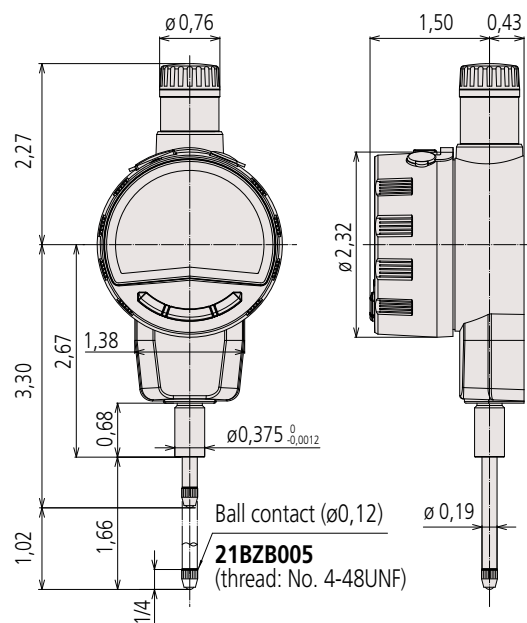
### ISO/JIS Type

Unit: mm



### ASME/ANSI/AGD Type

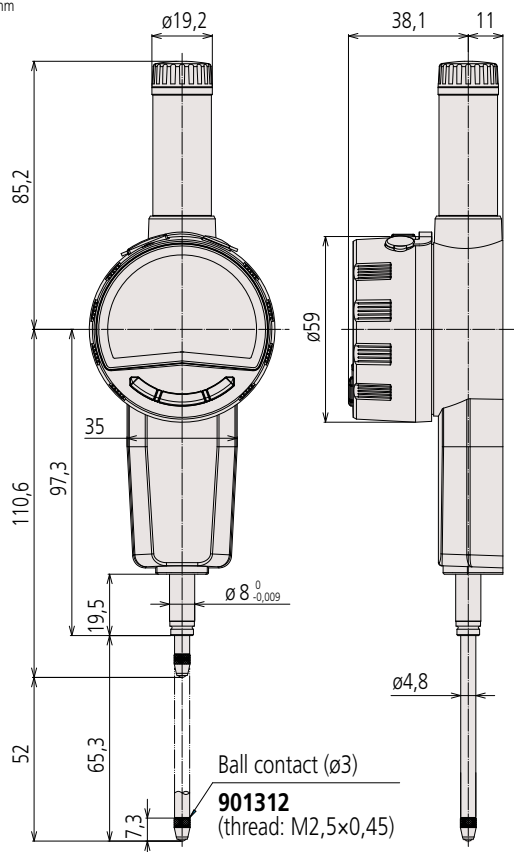
Unit: in



## 50,8 mm range models

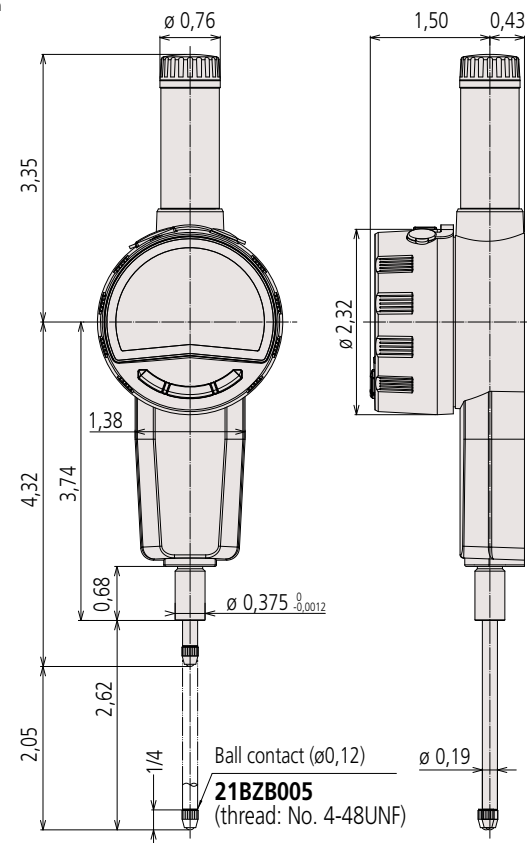
### ISO/JIS Type

Unit: mm



### ASME/ANSI/AGD Type

Unit: in



# Related options

## OPTIONS

### Measurement data input unit

Can be used for both ID-C/ID-F with SPC cable.



No.264-020

Measurement data input unit



No.06AGQ001F

Measurement data input unit  
USB Input Tool Direct (2 m)

### U-WAVE

If using U-WAVE, please note that it does not support bidirectional serial communication.

No.02AZF700

Attachment example



Optional items such as a lifting lever can be attached while the U-WAVE-TM/TMB is in place.



No.02AZG011

Standard U-WAVE-TM and U-WAVE-TMB  
dedicated connection cable

No.02AZG021

U-WAVE-TM and U-WAVE-TMB dedicated  
connection cable for foot switch

Connection unit  
(For ID-C series 12,7 mm type only)



Buzzer type

No.264-623

Waterproof/dustproof type

No.264-622

Transmitter (U-WAVE-TM)



Buzzer type

No.264-627

Waterproof/dustproof type

No.264-626

Transmitter (U-WAVE-TMB)

### Cable

SPC Cable for connecting ID-C/ID-F and 264-020.  
Can be used for both ID-C/ID-F.



No.06AGL011

SPC Connection cable (1 m)



No.06AGL021

SPC Connection cable (2 m)

### U-WAVE-TM/TMB mounting plate

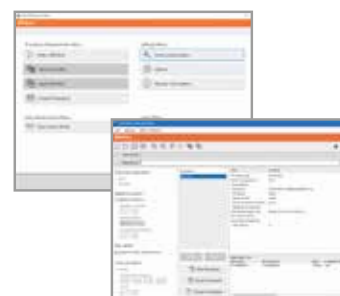


No.02AZF670

U-WAVE mounting plate



### Software



USB-ITPAK V3.0 full version dongle



USB dongle

Measurement data collection software USB-ITPAK V3.0 can be downloaded from our website. The above dongle is required to use the full functions.

No.06AGR543

Measurement data collection software  
USB-ITPAK V3.0

Many other options are also available. For details, please visit our website. <https://www.mitutoyo.eu>

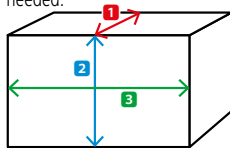
# SOFTWARE Reduces the time and effort needed for inspection work

## USB-ITPAK V3.0 Measurement data collection software

USB-ITPAK is a useful software used to create procedures when inputting measurement data into Excel sheets. The latest version allows the user to perform batch power-on for ID-C/ID-F units, batch power-off at the end of measurement, batch zero setting and presetting, data acquisition instruction from a PC, etc.

### Equipped with an automatic sorting function for sorting input measurement data [Easy input mode]

This function can be implemented even if the measuring instrument does not support bidirectional serial communication. After setting, measurement values are automatically sorted into an Excel sheet as needed.



Only the number of measurement items is preset. (Example: number of measurement items = 3)

- 1 D: 10 mm
- 2 H: 20 mm
- 3 W: 30 mm

**With normal input**  
(Entered into column A only.)

	A	B
<span style="color: red;">1</span>	10.11	
<span style="color: blue;">2</span>	20.05	
<span style="color: green;">3</span>	29.99	
<span style="color: red;">1</span>	10.54	
<span style="color: blue;">2</span>	20.45	

**With automatic sorting function**  
(Once entered into column A, similar data is automatically classified.)

	A	B	C	D	E
<span style="color: red;">1</span>	10.11	10.11	20.05	29.99	
<span style="color: blue;">2</span>	20.05	10.54	20.45	29.5	
<span style="color: green;">3</span>	29.99	9.78	20.3	30.4	
<span style="color: red;">1</span>	10.54	9.99	20.07	30.22	
<span style="color: blue;">2</span>	20.45				

### Simplifies measuring instrument setting

Batch setting of ID-C/ID-F units can be performed from your PC. Moreover, the settings can be saved on your PC and set to other ID-C/ID-F units. You can perform settings without even touching the ID-C/ID-F units.

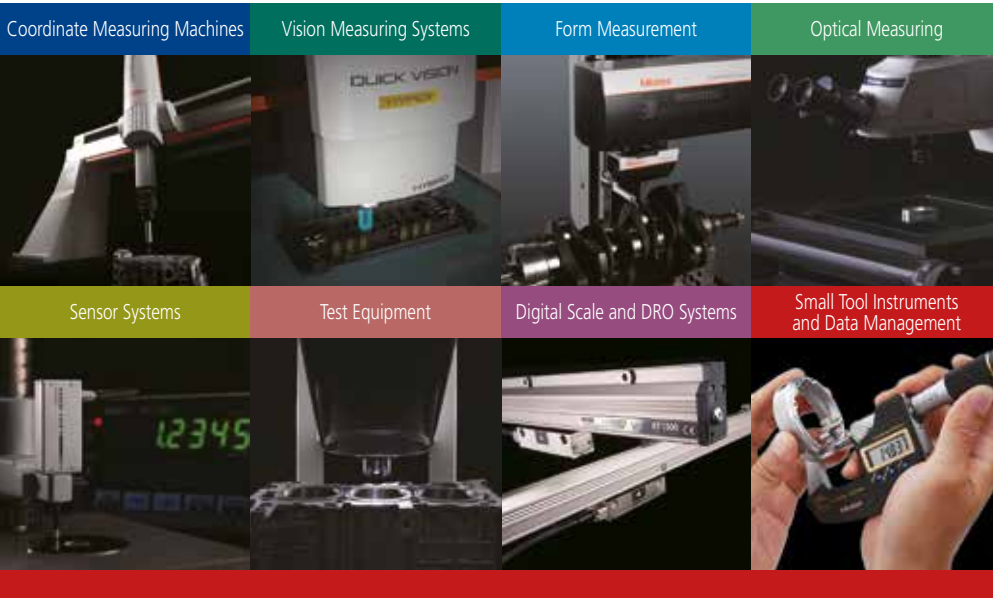


- Presetting
- Resolution
- Tolerance setting ...etc.

## USB-ITPAK V2.1/V3.0 Function comparison table

Symbols: ✓<sup>1</sup> : Can be used only when connected with USB-ITPAK V3.0 and ID-C/ID-F;  
✓ : Can be used; — : Cannot be used

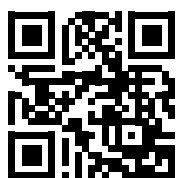
Operating environment and functions		Details	ITPAK		
			V2.1	V3.0	
			Trial version (free)	Full version	
Supported communication standard	Digimatic d1/d2	d1: 1st generation, unidirectional communication, 6-digit communication / d2: 2nd generation, unidirectional communication, 8-digit communication		✓	
	Digimatic S1	3rd generation, bidirectional serial communication, 8-digit communication	—	✓	
Compatible OS		Windows 2000 SP4, Windows XP SP2 or later, Windows Vista, Windows 7, Windows 8 / 8.1 Windows 10	✓	—	✓
Functions	Sequential measurement	With this method, when using one or several measuring instruments, the measurement data are input into an Excel sheet from the measuring instrument(s) registered in advance.	✓	—	✓
	Batch measurement	With this method, measurement data are acquired in batches from several measuring instruments and input into an Excel sheet.	✓	—	✓
	Individual measurement	The Excel sheets and cells for inputting measurement data are set individually for each measuring instrument. With this method, measurements performed randomly by multiple operators can be input from each instrument into their specified sheets and cells.	✓	—	✓
	Simple measurement function	This function makes it possible to start measuring without prior detailed settings and to sort data into Excel columns according to the measurement location.	—	✓	
	Measuring instrument setting	This function is used to change the various settings (zero setting, registration of preset values, setting of unit, counting direction, and tolerance) of connected measuring instruments.	—	✓ <sup>1</sup>	
	Measurement history	This function saves information on the measurement operator and the measurement equipment used within the measurement data. (It records in the data who used what to measure the data.)	—	✓ <sup>1</sup>	
	Device information	This function reads various information about connected measuring instruments (model, serial No., calibration date) and displays it on the PC.	—	✓ <sup>1</sup>	
	Data input into Microsoft Excel	This function is used to input values into user-specified cells in Excel.	✓	—	✓
	Text data input with virtual keyboard	This function is used to input text (characters and values) into specified cells in Excel.	✓	—	✓
Security	USB dongle for V2.1	For USB-ITPAK V2.1 (cannot be used with V3.0)	✓	N/A	—
	USB dongle for V3.0	Can also be used with USB-ITPAK V2.1	✓	N/A	✓



**Whatever your challenges are, Mitutoyo supports you from start to finish.**

Mitutoyo is not only a manufacturer of top quality measuring products but one that also offers qualified support for the lifetime of the equipment, backed up by comprehensive services that ensure your staff can make the very best use of the investment.

Apart from the basics of calibration and repair, Mitutoyo offers product and metrology training, as well as IT support for the sophisticated software used in modern measuring technology. We can also design, build, test and deliver measuring solutions and even, if deemed cost-effective, take your critical measurement challenges in-house on a sub-contract basis.



**Find additional product literature and our complete catalog here.**

[www.mitutoyo.eu](http://www.mitutoyo.eu)

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